# **Technical Data Sheet**

# **NEWPRINT LH**

# **Multi-Resistances NC based ink system**

### **Main Characteristics**

- Surface Printing
- Excellent Adhesion
- Good Gloss and Color Strength
- Very Good Printability
- Good Heat-Sealing Resistance
- Good Deep-Freeze Resistance
- Suitable for dairy products (not direct contact)
- Good Rub and Scratch Resistance
- High light fastness

## **Printing Techniques**

Flexography

### **Printing Substrates**

- Poly Ethylene (LD,HD, MD)
- Polypropylene
- (COEX, BOPP)
- NC coated aluminum foil
- Paper and carton

Additional information:

Substrate to be printed needs to have a corona treatment: min. 38 dyn/cm

# Viscosity (Din 4 at 25°c)

- Production viscosity: 35-45 sec.
- Printing viscosity: 18-22 sec.

#### Dilution

• Extender and thinner

In order to reduce color strength add a diluting varnish. Adding only thinner or an excessive use of solvent may alter the characteristics of the ink.

• Thinner:

Mixture of

	%
Ethyl alcohol	75 - 85
PM	10 - 15
Ethyl-acetate	5 - 10

• Diluting:

DILUTING VARNISH FRL

• Retarder:

Methoxy-propanol (PM) or Ethoxy-propanol

• Accelerator:

Ethyl Acetate

### Storage and safety

- Store in closed packages.
- Store in well ventilated area
- Max. 12 months in original packages.
- Mix well before use.

• Product is highly flammable.

Non single-pigment colors as well as ink film thickness and substrate will reduce the final ink light fastness results.

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